

Ferrarelle



ITALIAN STILL

Bottled Water Report

BOTTLED WATER REPORT

Bottled Water Report

The state of California requires the following information to be provided to bottled water consumers, upon request.

Bottling plant and source

Ferrarelle in Riardo (Italy)

Bottled in Italy by Ferrarelle S.p.A.

Rome - ITALY

www.ferrarelle.com



Imported and distributed by:

LETTIERI e CO. LTD.

Park Lane 120

94005 - Brisbane California (CA) US



Ferrarelle still mineral water is composed by two Natia authorized wells.

Treatment Processes: Adsorption by filtration. Ferrarelle Still mineral water is filtered by natural manganiferous sand to remove its natural content in arsenic (about 6 ppb in source water before treatment).

BOTTLED WATER REPORT

Contents

The origin	4
Properties and characteristics	5
Mineral analysis	7
Ferrarelle Still Quality	8
Packaging and size	12
Water analysis report	14
Statements required under California law	20

THE ORIGIN

Ferrarelle Still: a fresh Italian story

The springs

The area from which Ferrarelle Sparkling springs is also the source of another fine natural mineral water, Ferrarelle Still, which is also bottled in the plant of Riardo (Italy).

Ferrarelle Still is a very pure mineral water because it springs after a slow underground filtering in the volcanic rocks of the geological formation of Roccamonfina, a volcano that has been inactive for a very long time.



The market entry

For its composition characteristics and the high quality level, Ferrarelle Still is the ideal still mineral water to accompany Ferrarelle Sparkling in the restaurant channel.

In Italy, Ferrarelle Still has been very successful after its launch in 2003: the volumes sold have constantly grown each year.



PROPERTIES AND CHARACTERISTICS

The history of Ferrarelle Still mineral water goes back ten years: the circulation of the groundwater inside the rocks are many thousands of the years old.

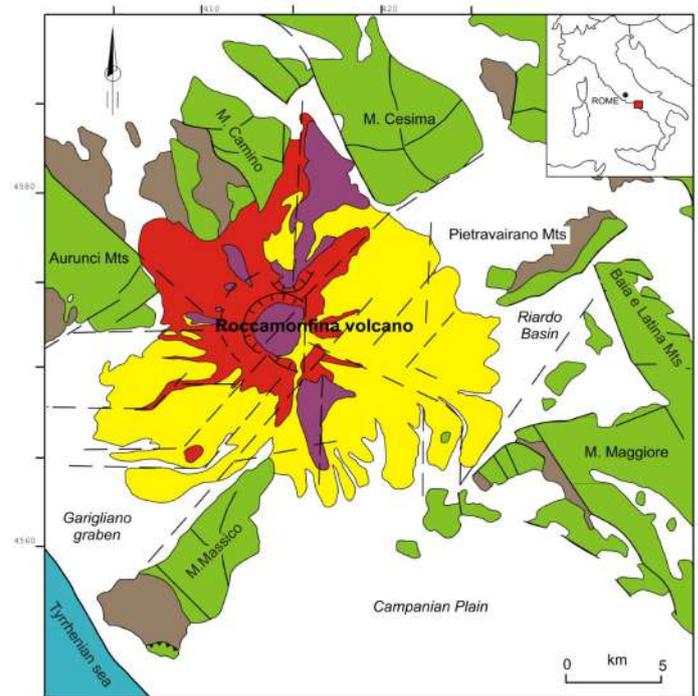
The Ferrarelle Still mineral water spring is in Campania, near Caserta, in the green countryside of Riardo.

The area, which is of volcanic origin, is also know both as the Riardo Plane.

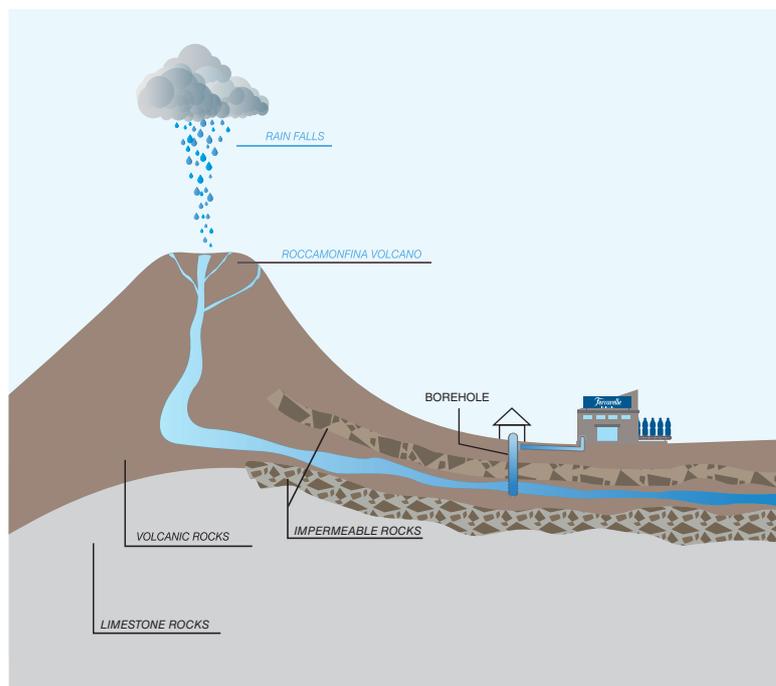
The precious minerals dissolved in Ferrarelle Still are the result of the time taken by the water into deep rocks. When it rains, the raindrops that fall on the extinct volcano Roccamonfina penetrate in the pyroclastic rocks; the water flow inside the volcanic rocks is purified and adsorbs certain minerals, including potassium, silica and sodium. Ferrarelle Still sees its origin 10 kilometers underground on the district volcanic by Roccamonfina, an ancient extinct volcano (activity: 500.000 until 50.000 years ago).

After completing a journey which lasts a full 5 years, this typical volcanic water reaches the Riardo plane and is extracted from underground from a well.

Subject to a very strict quality control, Ferrarelle Still mineral water is daily tested before bottling.



- Quaternary cover and Campanian Ignimbrite (33Ka)
- 3° phase
- 2° phase
- 1° phase
- Terrigenous sequences (Upper Miocene)
- Carbonate sequence (Middle Miocene-Lower Lias p.p.)
- Thrust
- Fault
- Hypothetic or buried fault
- Caldera rim



15 km
underground
path 10 years
long journey

Ferrarelle Still on the table!

Ferrarelle Still is a still water with a low mineral content. It is savory with a salty aftertaste, ideal for restoration. It is the perfect companion for Ferrarelle Sparkling on the table.

It is well matched to non-elaborate recipes such as light and non-oily entrées and non-structured dishes.



MINERAL ANALYSIS

Water analysis report

FERRARELLE STILL NATURAL MINERAL WATER

REPORT DATE: 3 April 2024

TESTING REPORT: 2nd Quarter 2024

SUBSTANCE	LEVEL FOUND	DETECTION LIMIT	FDA SOQ
INORGANIC MINERALS AND METALS			
CALCIUM	36	0.2	NR
SODIUM	30	0.2	NR
POTASSIUM	27	0.2	NR
MAGNESIUM	4.9	0.2	NR
BICARBONATE	230	5	NR
CHLORIDE	15	0.5	NR
SULPHATE	5	0.5	250
NITRATE as Nitrogen	2.1	0.1	10
FLUORIDE	1.1	0.1	2.4
TOTAL DISSOLVED SOLIDS (TDS)	272	5	NR
pH (UNITS)	6.3	0.01	NR
COPPER	ND	0.02	1
ARSENIC	ND	0.001	0.01
LEAD	ND	0.001	0.005
IRON	0.02	0.02	NR
MANGANESE	ND	0.005	NR

NOTE: All units in milligrams/liter (mg/L) or Parts per Million (PPM)

ND= Not detected at or above the Detection limit

FERRARELLE STILL QUALITY

Quality

Ferrarelle Still Natural Mineral Water is already naturally pure. As it flows underground, protected from sources of pollution, Ferrarelle Still Natural Mineral Water acquires its typical mineral salt composition and microbiological purity.

To guarantee customer's a natural product of quality, Ferrarelle SpA has a structured system that involve hygienically designed internal layout and workspace, supported by 615 analytical controls done every day on Ferrarelle Still Natural Mineral Water from source to bottle.

Self-controls

On the bottling lines, the routine visual checks on the finish product are performed in order to ensure the product safety.

INTERNATIONAL CERTIFICATIONS

Ferrarelle Still meets rigorous international food safety standards that define quality, safety and operational criteria in order to fulfill the requirements relating to legal compliance and consumer safety.



Below the main certifications:

National Sanitation Foundation (NSF):

In compliance to the U.S. Food and Drug Administration (FDA), bottled water is a food product, not only drinking water; thus, bottled water products are subject to FDA regulation.

British Retail Consortium (BRC):

It develops and introduces Food Technical Standard used to evaluate manufacturers of retailers own brand food products.

International Food Standard (IFS):

In order to create a common food safety standard, German food retailers have developed a common audit standard, the International Food Standard, in order to ensure food safety and to monitor the quality level of producers of retailer branded food products.

International Organization for Standardization (ISO):

UNI EN ISO 9001:2015, which gives the requirements for quality management systems, UNI EN ISO 14001:2015, which gives the requirements for environmental management systems, UNI EN ISO 22005:2007 which defines the management requirements to trace finish products and related raw materials.



THE QUALITY CHAIN

FIVE MAIN ITEMS:

- 1** WATER SOURCES, STORAGES AND DISTRIBUTION
- 2** BOTTLING CONTROL
- 3** CLEAN IN PLACE (CIP) AND CLEAN OUT PLACE (COP) SANITATION PROCESSES
- 4** PLANT QUALITY AND HACCP CONTROLS
- 5** CORPORATE QUALITY ASSURANCE AND CONSUMER SERVICES

Water sources, storages and distribution

The sources of Ferrarelle Still Natural Mineral Water is located deep in the aquifer.

Natural mineral water is captured from the source, by food-grade stainless steel pipelines, and sent to the plant where subjected to a process of removing undesirable natural minerals such as arsenic and iron through a natural sand filtration.

Then Natural mineral water is temporarily stored, in food-grade tanks directly connected to the bottling lines, in order to avoid any contamination from the outside.

Sources, pipelines, treatment devices and storage tanks are regularly monitored in order to prevent chances of contamination, to maintain the water's natural characteristics and ensure the compliance to specification.



Bottling control

The bottling process takes place in a protected ambience and under controlled conditions to prevent environmental contamination.

Ferrarelle SpA uses only new bottles, which are subject to washing and disinfection phases; automatic inspection process is involved to guarantee that the bottles are perfectly to contain food.

The automatic inspection process is regularly monitored to ensure their proper functioning.

Each bottle is marked by a code that identifies bottling line, date and time of production to ensure a product traceability.



Clean in place (CIP) and clean out place (COP) sanitation processes

Bottling line hygiene practices include periodically internal and external automatic facilities cleaning processes.

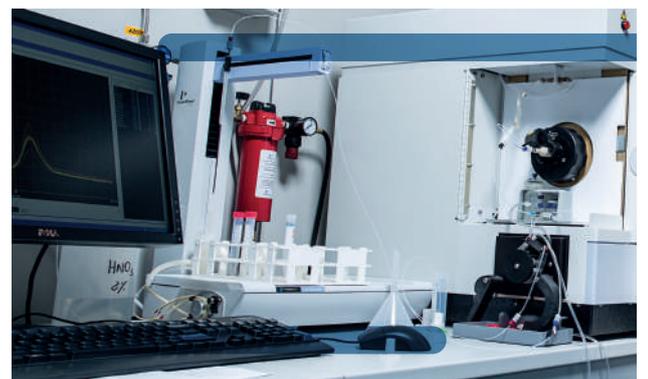
The C.I.P. process means re-circulates detergent and sanitizing solution prepared to ensure maximum effectiveness of the line sanitation process.

The C.O.P. is an automatic process that allows cleaning and disinfecting outside the equipment into contact with water or with the bottles.

Plant quality and HACCP controls

The Quality Assurance Department and the Laboratory have a skilled staffed that maintain control the plant Quality control processes.

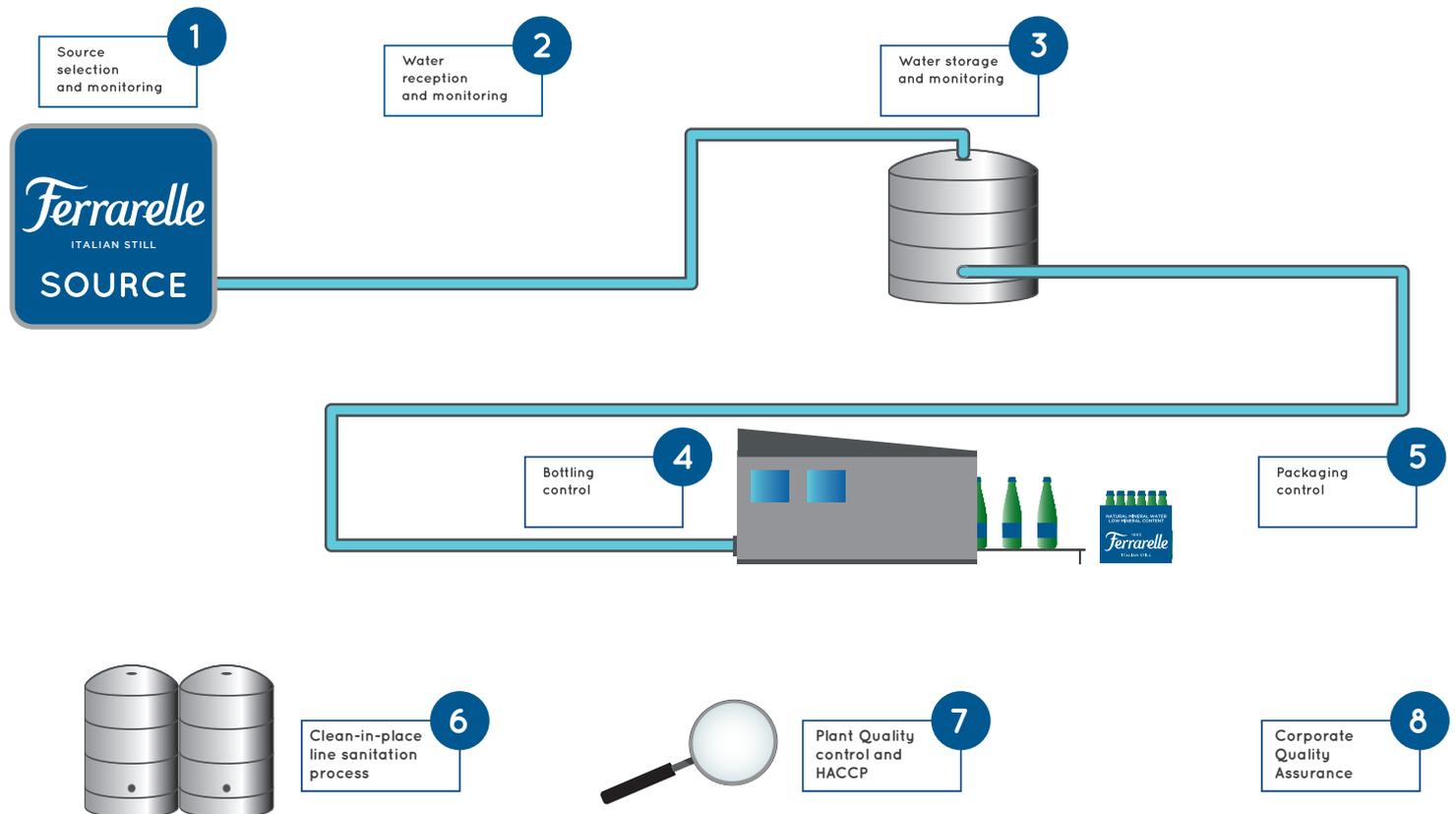
Laboratory is equipped with advanced devices able to perform accurate analysis and expert staff graduate.



CORPORATE QUALITY

It is independent from the plant management and it is reported to Company General manager; it define the Quality Standards and Specifications and monitors plant Quality Department in order to ensure their proper application.

Ferrarelle SpA provides in USA a **TOLL-FREE NUMBER (866-999-8490)**, on all package labels, to which consumers can call for any information concerning the quality and characteristics of the water.



PACKAGING AND SIZE

Packaging

GLASS REGULAR RANGE



0.75L



0.33L

PACKAGING AND SIZE

Label

GLASS REGULAR RANGE



DEPOSIT 5c: HI-IA-MA-ME-NY-VT
DEPOSIT 10c: CA-CT-MI-OR

For inquiries or a report on water quality contact:
www.ferrarelle.com

Total dissolved solids: 287 mg/L

TYPICAL ANALYSIS:

Conductivity at 20°C	µS/cm	375	pH at 18°C	6.3
Carbon dioxide at source	mg/L	245	Chloride	mg/L 15.1
Hydrogencarbonate	mg/L	223	Magnesium	mg/L 4.8
Calcium	mg/L	34.3	Sulphate	mg/L 5.3
Silica	mg/L	85	Nitrate	mg/L 9.5
Potassium	mg/L	27.2	Fluoride	mg/L 1.1

8 006290 805310

PROTECT FROM LIGHT STORE
IN A COOL, DRY, CLEAN AND
ODORLESS PLACE.

NATURAL MINERAL WATER
LOW MINERAL CONTENT



750 mL (1.59 PT) 25.4 FL OZ

INGREDIENTS: MINERAL WATER.

100027

Nutrition Facts	Amount/serving	% DV
Total Fat	0g	0%
Sodium	10mg	0%
Total Carbohydrate	0g	0%
Protein	0g	

Calories per serving 0

Ferrarelle S.p.A. - via di Porta Pinciana, 4 - 00187 Roma (RM) - ITALY
SOURCE: NATIA

BEST BY DATE: MM/DD/YYYY (ED); SEE BELOW

CA CRV
NYSHD Cert. #1-121
NV Lic. #9842

0.75L

DEPOSIT 5c: CA-HI-IA-MA-ME-NY-VT
DEPOSIT 10c: CT-MI-OR

For inquiries or a report on water quality contact:
www.ferrarelle.com

Total dissolved solids: 287 mg/L

TYPICAL ANALYSIS:

Conductivity at 20°C	µS/cm	375	pH at 18°C	6.3
Carbon dioxide at source	mg/L	245	Chloride	mg/L 15.1
Hydrogencarbonate	mg/L	223	Magnesium	mg/L 4.8
Calcium	mg/L	34.3	Sulphate	mg/L 5.3
Silica	mg/L	85	Nitrate	mg/L 9.5
Potassium	mg/L	27.2	Fluoride	mg/L 1.1

8 006290 805327

PROTECT FROM LIGHT STORE
IN A COOL, DRY, CLEAN AND
ODORLESS PLACE.

NATURAL MINERAL WATER
LOW MINERAL CONTENT



330 mL (11.2 FL OZ)

INGREDIENTS: MINERAL WATER.

100026

Nutrition Facts	Amount/serving	% DV
Total Fat	0g	0%
Sodium	10mg	0%
Total Carbohydrate	0g	0%
Protein	0g	

Calories per serving 0

Ferrarelle S.p.A. - via di Porta Pinciana, 4 - 00187 Roma (RM) - ITALY
SOURCE: NATIA

BEST BY DATE: MM/DD/YYYY (ED); SEE BELOW

CA CRV
NYSHD Cert. #1-121
NV Lic. #9842

0.33L

MINERAL ANALYSIS

Water analysis report

FERRARELLE STILL NATURAL MINERAL Water

REPORT DATE: 2024 May 20

TESTING PERIOD: 1st Quarter 2024

SUBSTANCE	LEVEL FOUND	DETECTION LIMIT	FDA SOQ
INORGANIC CHEMICALS			
ANTIMONY	0.0003	0.0002	0.006
ARSENIC	ND	0.001	0.01
BARIUM	0.013	0.001	2
BERYLLIUM	ND	0.0002	0.004
CADMIUM	ND	0.0002	0.005
CHROMIUM	0.001	0.001	0.1
CYANYDE	ND	0.005	0.2
FLUORIDE	1.2	0.10	2.4
LEAD	ND	0.0005	0.005
MERCURY	ND	0.0002	0.002
NICKEL	ND	0.0005	0.1
NITRATE-N	2.0	0.1	10
NITRITE-N	ND	0.04	1
TOTAL NITRATE + NITRITE	1.98	0.01	10
SELENIUM	ND	0.001	0.05
THALLIUM	ND	0.0002	0.002
SECONDARY INORGANIC PARAMETERS			
ALUMINIUM	ND	0.01	0.2
CHLORIDE	16	2	250
COPPER	ND	0.001	1
IRON	ND	0.02	0.3
MANGANESE	ND	0.001	0.5
SILVER	ND	0.001	0.1
SULPHATE	3.6	0.5	250
TOTAL DISSOLVED SOLIDS (TDS)	310	5	500
ZINC	ND	0.01	5

SUBSTANCE	LEVEL FOUND	DETECTION LIMIT	FDA SOQ
-----------	-------------	-----------------	---------

VOLATILE ORGANIC CHEMICALS

1,1,1-TRICHLOROETHANE	ND	0.002	0.2
1,1,2-TRICHLOROETHANE	ND	0.002	0.005
1,1-DICHLOROETHYLENE	ND	0.002	0.007
1,2,4-TRICHLOROBENZENE	ND	0.002	0.07
1,2-DICHLOROETHANE	ND	0.002	0.005
1,2-DICHLOROPROPANE	ND	0.002	0.005
BENZENE	ND	0.002	0.005
CARBON TETRACHLORIDE	ND	0.002	0.005
cis-1,2-DICHLOROETHYLENE	ND	0.002	0.07
trans-1,2-DICHLOROETHYLENE	ND	0.002	0.1
ETHYLBENZENE	ND	0.002	0.7
METHYLENE CHLORIDE (Dichloromrthane)	ND	0.002	0.005
METHYL TERTIARY BUTY ETHER (MTBE)	ND	0.002	NR
MONOCHLOROBENZENE	ND	0.002	0.1
o-DICHLOROBENZENE	ND	0.002	0.6
p-DICHLOROBENZENE	ND	0.002	0.075
STYRENE	ND	0.002	0.1
TETRACHLOROETHYLENE	ND	0.002	0.005

NOTE: All units in milligrams/liter (mg/L) or Parts per Million (PPM)

ND= Not detected at or above the Detection limit

SUBSTANCE	LEVEL FOUND	DETECTION LIMIT	FDA SOQ
-----------	-------------	-----------------	---------

VOLATILE ORGANIC CHEMICALS (Cont'd.)

TOLUENE	ND	0.002	1
TRICHLOROETHYLENE	ND	0.002	0.005
VINYL CHLORIDE	ND	0.002	0.002
XYLENES (TOTAL)	ND	0.0005	10
BROMODICHLOROMETHANE	ND	0.002	0.1
CHLORODIBROMOMETHANE	ND	0.002	0.1
CHLOROFORM	ND	0.002	0.1
BROMOFORM	ND	0.002	0.1
TOTAL TRIHALOMETHANES	ND	0.0005	0.08

SEMIVOLATILE ORGANIC CHEMICALS

BENZO(A)PYRENE	ND	0.0001	0.0002
DI(2-ETHYHEXYL)ADIPATE	ND	0.006	0.4
DI(2-ETHYHEXYL)PHTHALATE	ND	0.006	NR
HEXACHLOROBENZENE	ND	0.0001	0.001
HEXACHLOROCYCLOPENTADIENE	ND	0.0001	0.05
TOTAL RECOVERABLE PHENOLICS	ND	0.001	0.001

SUBSTANCE	LEVEL FOUND	DETECTION LIMIT	FDA SOQ
-----------	-------------	-----------------	---------

SYNTHETIC ORGANIC CHEMICALS

2,4,5-TP (Silvex)	ND	0.0002	0.05
2,4-D (Dichlorophenoxy acetic acid)	ND	0.0001	0.07
ALACHLOR	ND	0.0001	0.002
ALDICARB	ND	0.005	NR
ALDICARB SULFONE	ND	0.005	NR
ALDICARB SULFOXIDE	ND	0.005	NR
ATRAZINE	ND	0.0001	0.003
CARBOFURAN	ND	0.0005	0.04
CHLORDANE	ND	0.0001	0.002
DALAPON	ND	0.001	0.2
DIBROMOCHLOROPROPANE (DBCP)	ND	0.0001	0.0002
DINOSEB	ND	0.0002	0.007
DIOXIN (2,3,7,8-TCDD)	ND	5X10 ⁻⁹	3X10 ⁻⁸
DIQUAT	ND	0.0004	0.02
ENDOTHALL	ND	0.009	0.1
ENDRIN	ND	0.0001	0.002
ETHYLENE DIBROMIDE	ND	0.00001	0.00005
GLYPHOSATE	ND	0.006	0.7
HEPTACHLOR	ND	0.0004	0.0004
HEPTACHLOR EPOXIDE	ND	0.0002	0.0002
LINDANE	ND	0.0002	0.0002
METHOXYCHLOR	ND	0.0001	0.04
OXAMYL (vydate)	ND	0.001	0.2
PENTACHLOROPHENOL	ND	0.00004	0.001
PICLORAM	ND	0.001	0.5
POLYCHLORINATED BIPHENYLS (PCBs)	ND	0.0001	0.0005
SIMAZINE	ND	0.0002	0.004
TOXAPHENE	ND	0.0001	0.003

NOTE: All units in milligrams/liter (mg/L) or Parts per Million (PPM)

ND= Not detected at or above the Detection limit.

SUBSTANCE	LEVEL FOUND	DETECTION LIMIT	FDA SOQ
-----------	-------------	-----------------	---------

WATER PROPERTIES

COLOR	ND	5 COLOR UNIT	15 COLOR UNIT
TURBIDITY	ND	0.1 NTU	5 NTU
pH	7.11	0.01 SU	NR
ODOR	1	1 T.O.N.	NR
CHLORINE	ND	0.05	4

RADIOLOGICAL CONTAMINANTS

GROSS ALPHA	ND	3 pCi/L	15 pCi/L
GROSS BETA	8	4 pCi/L	50 pCi/L

MICROBIOLOGICAL CONTAMINANTS

TOTAL COLIFORM / 100mL	ABSENT	PRESENT	ABSENT
HETEROTROPHIC PLATE COUNT / 1mL	< 1	1 CFU	NO STANDARD
CRYPTOSPORIDIUM PARVUM / 500mL	ABSENT	PRESENCE	NO STANDARD
GIARDIA LAMBLIA / 500mL	ABSENT	PRESENCE	NO STANDARD

NOTE: All units in milligrams/liter (mg/L) or Parts per Million (PPM)

ND= Not detected at or above the Detection limit.

Terms

STATEMENT OF QUALITY

The standard (statement) of quality for bottled water is the highest level of a contaminant that is allowed in a container of bottled water, as established by the United States Food and Drug Administration (FDA) and the California Department of Public Health.

The standards can be no less protective of public health than the standards for public drinking water, established by the U.S. Environmental Protection Agency (EPA) or the California Department of Public Health.

MAXIMUM CONTAMINANT LEVEL (MCL)

The highest level of a contaminant that is allowed in drinking water, established by the U.S. Environmental Protection Agency (EPA) or the California Department of Public Health.

Primary MCLs are set as close to the PHGs as is economically and technologically feasible.

PUBLIC HEALTH GOAL (PHG)

The level of a contaminant in drinking water below which there is no known or expected risk to health. PHGs are set by the California Environmental Protection Agency.

PRIMARY DRINKING WATER STANDARD

MCLs for contaminants established by the U.S. Environmental Protection Agency (EPA) or the California Department of Public Health that affect health along with their monitoring and reporting requirements, and water treatment requirements.

REGULATION

This product has been thoroughly tested in accordance with federal and California law.

This bottled water is a food product and can not be sold unless it meets the standards established by the U.S Food and Drug Administration and the California Department of Public Health.

Statements required under California law

“Drinking water, including bottled water, may reasonably be expected to contain at least small amounts of some contaminants.

The presence of contaminants does not necessarily indicate that water poses a health risk.

More information about contaminants and potential health effects can be obtained by calling the United States Food and Drug Administration, Food and Cosmetic Hotline (1-888-723-3366).

“Some persons may be more vulnerable to contaminants in drinking water than the general population.

Immuno-compromised persons, including, but not limited to, persons with cancer who are undergoing chemotherapy, persons who have undergone organ transplants, person with HIV/AIDS or other immune system disorders, some elderly persons, and infants can be particularly at risk from infections.

These persons should seek advice about drinking water from their health care providers.

The United States Environmental Protection Agency and the Centers of Disease Control and Prevention guidelines on appropriate means to lessen the risk of infection by cryptosporidium and the other microbial contaminants are available from the Safe Drinking Water Hotline (1-800-426-4791).”

FDA website for recalls:

<http://www.fda.gov/opacom/7alerts.html>

The sources of bottled water include rivers, lakes, streams, ponds, resevoirs, springs and wells.

As water naturally travels over the surface of the land or through the round, it can pick up naturally occurring substances as well as substances that are present due to animal and human activity. Substances that may be present in the source water include any of the following:

1 Inorganic substances, including, but not limited to salts and metals, that can be naturally occurring or result from farming, urban storm water runoff, industrial or cosmetic wastewater discharges, or oil and gas production.

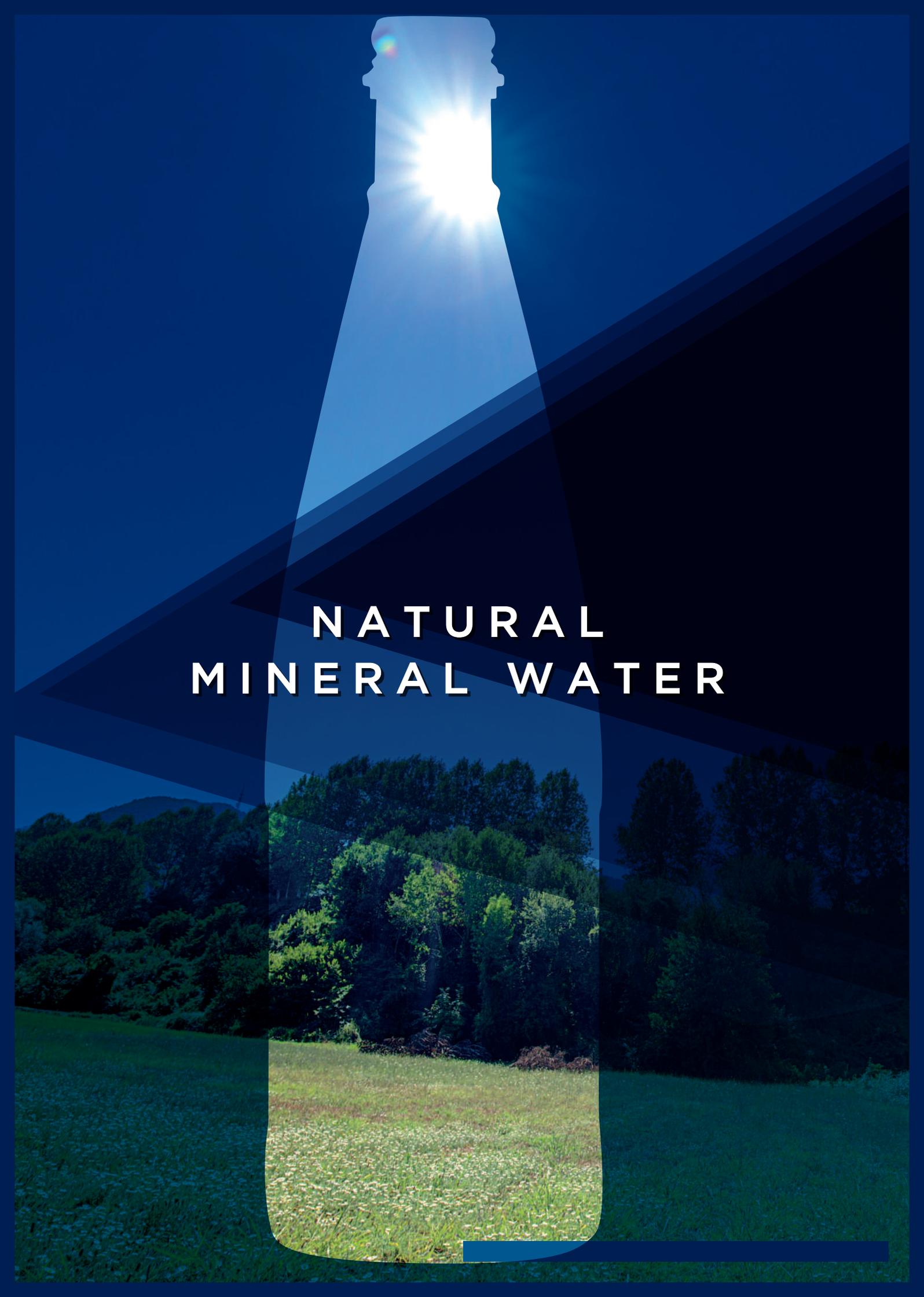
2 Pesticides and herbicides that may come from a variety of sources, includine, but not limited to, agriculture, urban storm water runoff, and residential uses.

3 Organic substances that are byproducts of industrial processes and petroleum production and can also come from gas stations, urban storm water runoff, agricultural application, and septic systems.

4 Microbial organisms that may come from wild, agricultural livestock operations, sewage treatment plants, and septic systems.

5 Substances with radioactive properties that can be naturally occurring or be the result of oil and gas production and minig activities.

In order to ensure that bottled water is safe to drink, the United States Food and Drug Administration and the State Department of Public Health prescribe regulations that limit the amount of certain contaminants in water provided by bottled water companies



**NATURAL
MINERAL WATER**

Ferrarelle

ITALIAN STILL